

PRODUCT INFORMATION

SUA4903

ADVANCED PLASTIC BOND

PRODUCT DESCRIPTION

SUA4903 Advanced Plastic Bond is a ready for use plastic primer that utilises PPG Nano-adhesion technology that is designed to deliver superior adhesion to all common automotive plastic substrates. Advanced Plastic Bond may be over-coated with any PPG/PROTEC® 2K base/topcoat, flexibilised if necessary.

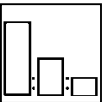
PREPARATION OF SUBSTRATE



Thoroughly clean and sand the surface to be painted AA-6788 *Protec* Auto Plastics Pre-Clean RFU using a medium grade STARTLINE® abrasive pad. Rinse with clean water and dry.

Re-clean the surface using a clean cloth dampened with AA-6800 *Protec* Plastics Cleaner, and a clean dry cloth to remove.

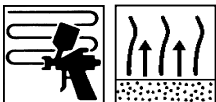
MIXING RATIO



Shake the can gently for a few seconds until the agitator can be heard moving freely inside the can before using SUA4903.

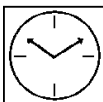
Supplied ready for use - No thinning necessary.

APPLICATION & FLASH OFF (at 25°C)



- COATS: Apply one thin coat.
- FLASH OFF BETWEEN COATS: N/A
- FLASH OFF BEFORE TOPCOAT: 5 minutes

DRYING TIME



- DUST FREE: 5 minutes

TOTAL DRY FILM BUILD
THEORETICAL COVERAGE

Approx. 5µm
6m² per Litre

OVERCOAT / RECOAT TIME



MINIMUM: 5 minutes
MAXIMUM: 1 hour - if left longer the product should be re-coated with SUA4903
SUA4903 may be over-coated with any PPG/*Protec* primer or base/topcoat, flexibilised if necessary.

PERFORMANCE GUIDELINES

Allow SUA4903 to flash for a full 5 mins at 20°C, before application of base/topcoat. Failure to comply with this timescale may result in subsequent adhesion failure.

When higher build is necessary any PPG/Protec 2K primer, flexibilised if necessary, (see relevant individual technical datasheet for details) may be used on top of the plastic primer.

After use clean nozzle by spraying the aerosol upside-down until the spray clears.

HEALTH AND SAFETY

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.



PPG Industries Australia Pty Ltd

14 McNaughton Rd

Clayton, V.I.C. 3168 Australia

EMERGENCY RESPONSE NUMBER, Australia: 1800 883 254

PPG Industries New Zealand Pty Ltd

5 Vestey Dr, Mt Wellington

Auckland, New Zealand

EMERGENCY RESPONSE NUMBER, New Zealand: 0800 000 096

PPG Logo and *OneChoice* are registered trademarks of PPG Industries Ohio, Inc.

Protec is a registered trademark of Protec Pty Ltd.

Startline is a registered trademark of PPG Industries Australia Pty Ltd.