



# Product Information

---

## SXA860 Blending Thinner

### Product Description

SXA860 Blending Thinner is a premium quality blending solvent specially designed for blending PPG 2K Clearcoats including UHS Clearcoats, DG topcoats and Wet-On-Wet primers where part or spot panel repairs are being carried out.

SXA860 Blending Thinner is supplied ready for use in an easy to use Aerosol. It is quick and easy to use and produces a high quality melt in of the new and old painted areas.

### Preparation of Substrate



Thoroughly clean the new and old substrates to be blended with any wax and grease remover from the PPG product range prior to applying clearcoat or DG topcoats.



#### **SXA860 Blending Thinner can be applied over suitably prepared blend areas:**

Prior to painting, thoroughly flatten the area using Abralon P1000-2000. Use the Abralon damp, applying water with a water sprayer bottle on to the Abralon pad or paint surface, then flat the area to be painted by hand or a 3mm orbital sander.

The blend area should have a uniform matt appearance.

Clean the panel thoroughly with the appropriate wax and grease remover or cleaner from the PPG product range prior to applying Primer, Clearcoat or DG topcoats.

*Note: It is not recommended to blend any horizontal surfaces due to extreme UV conditions in Australia.*

---

## Application Guide

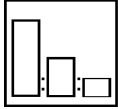
---

### **Shaking**

Shake the can gently for a few seconds until the agitator can be heard moving freely inside the can.

---

### **Mixing Ratio**



Supplied ready for Use - No Need to Mix.

---

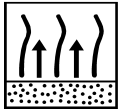
### **Number of Coats**



Apply very light mist coats until the edges melt in  
Spray distance 20-30 cm from panel

---

### **Flash Off at 20°C**



N/A

---

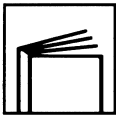
### **Drying Times\*\***



*Air Dry @ 20°C*

Bake as required after blending

---



## **HEALTH AND SAFETY**

### **Health and Safety**

**Please refer to Safety Data Sheets for full Health and Safety details and product can labels.**

- Goggles must be worn when mixing and using to prevent accidental splashing into the eye. If contact occurs with eyes give prolonged irrigation with water and get medical attention immediately.
- Good ventilation and extraction must be provided in the working environment.
- Wear suitable protective equipment to prevent skin contact with this material.
- When spraying this product the operator (and persons in vicinity) must wear suitable breathing apparatus.
- Do not smoke whilst using this material.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 20°C/68°F. Film thickness, humidity and shop temperature can all affect drying times.



### **PPG INDUSTRIES AUSTRALIA PTY LIMITED**

**McNaughton Road  
Clayton VIC Australia 3168**

**Tel: 13 2424  
Fax: 1800 800 819**

### **PPG INDUSTRIES NEW ZEALAND PTY LIMITED**

**5 Vestey Drive Mt. Wellington  
Auckland New Zealand**

**Tel: 0800 320 320  
Fax: 0800 320 322**