### PRODUCT INFORMATION

#### SUA4903 ADVANCED PLASTIC BOND

#### PRODUCT DESCRIPTION
SUA4903 Advanced Plastic Bond is a ready for use plastic primer that utilises PPG Nano-adhesion technology that is designed to deliver superior adhesion to all common automotive plastic substrates. Advanced Plastic Bond may be over-coated with any PPG/PROTEC® 2K base/topcoat, flexibilised if necessary.

#### PREPARATION OF SUBSTRATE
Thoroughly clean and sand the surface to be painted AA-6788 Protec Auto Plastics Pre-Clean RFU using a medium grade STARTLINE® abrasive pad. Rinse with clean water and dry. Re-clean the surface using a clean cloth dampened with AA-6800 Protec Plastics Cleaner, and a clean dry cloth to remove.

#### MIXING RATIO
Shake the can gently for a few seconds until the agitator can be heard moving freely inside the can before using SUA4903. Supplied ready for use - No thinning necessary.

#### APPLICATION & FLASH OFF (at 25°C)
- **COATS:** Apply one thin coat.
- **FLASH OFF BETWEEN COATS:** N/A
- **FLASH OFF BEFORE TOPCOAT:** 5 minutes

#### DRYING TIME
- **DUST FREE:** 5 minutes

#### TOTAL DRY FILM BUILD

| THEORETICAL COVERAGE | Approx. 5µm |

#### OVERCOAT / RECOAT TIME
- **MINIMUM:** 5 minutes
- **MAXIMUM:** 1 hour - if left longer the product should be re-coated with SUA4903
SUA4903 may be over-coated with any PPG/Protec primer or base/topcoat, flexibilised if necessary.
**PERFORMANCE GUIDELINES**

Allow SUA4903 to flash for a full 5 mins at 20°C, before application of base/topcoat. Failure to comply with this timescale may result in subsequent adhesion failure.

When higher build is necessary any PPG/Protec 2K primer, flexibilised if necessary, (see relevant individual technical datasheet for details) may be used on top of the plastic primer.

After use clean nozzle by spraying the aerosol upside-down until the spray clears.

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**HEALTH AND SAFETY**

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

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This product is for professional use only. The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.