PRODUCT DESCRIPTION

Paraglaze 64 Factory pack Satin and Matt products are designed with the durability to withstand the harsh Australian conditions.

The world-class technology offers easy application that delivers excellent coverage and even Satin and Matt finishes off the gun.

PRODUCTS

- Paraglaze 64 Factory Pack Satin Black 64-SBLK
- Paraglaze 64 Factory Pack Matt Black 64-MBLK
- Paraglaze 64 Factory Pack Clear 30% Gloss 64-SCLR
- Paraglaze 64 Factory Pack Jet Black 64-JBLK
- Paraglaze 64 Factory Pack Hi Opacity White 64-HWTE

- Paraglaze 64 Hardener Low Temp PH-6410
- Paraglaze 64 Hardener Standard PH-6420
- Paraglaze 64 Hardener High Temp PH-6430

- Paraglaze Reducer Low Temp PS-6100
- Paraglaze Reducer Standard PS-6200
- Paraglaze Reducer High Temp PS-6300
- Paraglaze Reducer Extra High Temp PS-6400

- Protec Heavy Duty Wax & Grease Remover AA-6822

SUBSTRATES & PREPARATION

Paraglaze 64 Factory packs can be applied over:

- Sound OEM finishes that have been degreased and sanded
- Sound, fully cured 2 pack refinish finishes that have been degreased and sanded
- Paraglaze 2 pack primers that have been degreased and sanded

Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.

The use of a clean tack rag is recommended to remove dust from the surface before topcoating.
## Reducer and Hardener Selection Guide

<table>
<thead>
<tr>
<th>Temperature Range</th>
<th>Products to Use</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to 20°C (mainly air dry use)</td>
<td>PH-6410, PS-6100</td>
</tr>
<tr>
<td>20°C to 30°C (most common choice)</td>
<td>PH-6420, PS-6200</td>
</tr>
<tr>
<td>30°C to 40°C (also for large areas)</td>
<td>PH-6430, PS-6300</td>
</tr>
</tbody>
</table>

## Mixing Ratio by Volume

<table>
<thead>
<tr>
<th>Product</th>
<th>Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paraglaze 64 Factory pack</td>
<td>4</td>
</tr>
<tr>
<td>Paraglaze Hardener</td>
<td>1</td>
</tr>
<tr>
<td>Paraglaze Reducer</td>
<td>25%</td>
</tr>
</tbody>
</table>

## Potlife

3 hours at 25°C

## Spray Viscosity

15 - 19 seconds (DIN 4) at 25°C.

## Spraygun Settings (Gravity)

**Setup**

1.3 - 1.4 mm

**Spray Pressure**

- HVLP / RP: 1.8 - 2.2 bar
- Conventional: 3.0 - 3.5 bar

## Application & Flash Off (at 25°C)

- Coats: Apply 2 - 3 medium, wet, even coats
- Flash Off Between Coats: 2 - 5 minutes
## DRYING TIMES & TEMPERATURE

<table>
<thead>
<tr>
<th>Method</th>
<th>Time/Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BAKE:</strong></td>
<td>40 minutes at 60°C</td>
</tr>
</tbody>
</table>
| **AIR DRY:**   | Handle after 4 hours at 25°C  
|                | Polish after 16 hours at 25°C |

Note: Drying times will need to be extended under cooler conditions. Seek further advice before spraying. Temperature shown is metal temperature.

## TOTAL DRY FILM BUILD

- 40 - 60 µm with 2 - 3 coats

## OVERCOAT / RECOAT

<table>
<thead>
<tr>
<th>PREPARATION:</th>
<th>STARTLINE® P500 (dry) or P800 (wet) abrasive, after bake</th>
</tr>
</thead>
</table>
| TIME:        | Recoatable with itself within 1-2 hours  
|              | If rectifying, allow 16 hours air dry at 25°C or bake first |

## DE-NIBBING & POLISHING

Remove dirt if required using wet Startline abrasive, no more than P1500 grit, then cut and polish.

## EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

## HEALTH AND SAFETY

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels. 

Protec hardeners and activated products contain isocyanate and therefore particular safety precautions must be taken; please refer to SDS for full health and safety details.

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This product is for professional use only.  
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.  
Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.