**PROTEC® PLAS STIK PRIMER**

**PRODUCT DESCRIPTION**

*Protec* Plas Stik Primer is a universal ready for use adhesion promoting primer for plastic substrates. It is suitable for use on a wide variety of plastic composites used on modern motor vehicles. *Protec* Plas Stik Primer is available in the traditional clear version as well as a grey version that is more easily seen when applied and can be used as a groundcoat.

It should be noted that 100% PP plastic is not used on exterior plastic car parts.

**PRODUCTS**

- Protec Plas Stik Primer Grey AP-4880
- Protec Plas Stik Primer AP-4990
- Protec Plastics Cleaner AA-6800
- Protec Auto Plastics Pre-Clean RFU AA-6788

**SUBSTRATES & PREPARATION**

*Protec* Plas Stik Primer can be applied over:

- Genuine Automotive OEM plastic parts
- Modified Polypropylene (PP) - most common exterior plastic car parts are made from modified PP

*Protec* Plas Stik Primer can NOT be applied over:

- PVC. Consult the *Protec* Technical Team before applying any *Protec* products on PVC curtains
- Plastics such as 100% PP, HDPE and LDPE should not be coated. The ever increasing variety of plastic compositions make repair process recommendations very difficult, therefore, all new plastics must be tested prior to topcoating

**CLEANING**

Thoroughly clean and sand the surface to be painted with AA-6788 *Protec* Auto Plastics Pre-Clean RFU using a medium grade STARTLINE® abrasive pad. Rinse with clean water and dry. Re-clean the surface using a clean cloth dampened with AA-6800 *Protec* Plastics Cleaner, and a clean dry cloth to remove.

**MIXING RATIO**

Not applicable - this product is Ready For Use.

Gently shake can before use.
PP-3860 Paraglaze Prime And Fill

PP-5580 Paraglaze CT 2K HP Primer-Filler Grey

SPRAY VISCOSITY

10 - 12 seconds (DIN 4) at 25°C.

SPRAYGUN SETTINGS (GRAVITY)

SETUP

1.3 - 1.4 mm

SPRAY PRESSURE

• HVLP / RP: 1.4 - 1.6 bar
• CONVENTIONAL: 1.5 - 2.0 bar

APPLICATION

Apply one even medium coat.

TOTAL DRY FILM BUILD

10 - 15 µm

TOPCOAT / RECOAT

TIME:

20 minutes at 25°C

Protec Plas Stik Primer may be topcoated with the following, or as advised by the Protec Technical Team

- Two pack polyurethane topcoats such as Paraglaze Gloss and Carmaster DG
- Basecoats such as Paraglaze Basecoat
- The following two pack primers:
  - CP-6120 Carmaster 2 Pack Hi Build Primer Filler
  - CP-8550 Carmaster GP 2 Pack Primer Filler
  - PP-1550 Paraglaze Multiprime
  - PP-2500 Paraglaze Tint And Prime
  - PP-3860 Paraglaze Prime And Fill
  - PP-5580 Paraglaze CT 2K HP Primer-Filler Grey

Refer to the relevant topcoat or primer Technical Data Sheet for further details

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.
This product is for professional use only. The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development. Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

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<th>HEALTH AND SAFETY</th>
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<td><strong>Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.</strong></td>
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