PRODUCT DESCRIPTION
Protec Flex Additive is a flexibilising additive to be used in 2K topcoats and primers that are applied over flexible plastics. It must be used in recommended Protec products to ensure proper flexibility of the paint film.

PRODUCT

Protec Flex Additive      AA-5656

SUBSTRATES & PREPARATION
All suitably prepared and primed flexible plastic components, as recommended in the Protec Plas Stik Primer (AP-4880 and AP-4990) Technical Data Sheet.

MIXING RATIO BY VOLUME

<table>
<thead>
<tr>
<th>PLASTIC TYPE</th>
<th>HARD PLASTICS</th>
<th>FLEXIBLE PLASTICS</th>
<th>HIGHLY FLEXIBLE PLASTICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uncatalysed Pack A</td>
<td>Not Required</td>
<td>5</td>
<td>2</td>
</tr>
<tr>
<td>AA-5656</td>
<td></td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

Always add AA-5656 to the Pack A first and thoroughly mix → Then add hardener and reducer as per the normal recommendation in the topcoat Technical Data Sheet.

Note: Higher levels will slow the drying time of the topcoat or primer.
RECOMMENDATIONS
AA-5656 may be added to the following, or as advised by the Protec Technical Team:
- Two pack polyurethane topcoats such as Paraglaze Gloss, Carmaster DG, 604 Acrylic Urethane, 625 Polythane
- Two pack clearcoats, such as those in the Paraglaze, Paraglaze CT and Carmaster ranges
- The following two pack primers
  - CP-6120 Carmaster 2 Pack Hi Build Primer Filler
  - CP-8550 Carmaster GP 2 Pack Primer Filler
  - PP-1550 Paraglaze Multiprime
  - PP-2500 Paraglaze Tint And Prime
  - PP-3860 Paraglaze Prime And Fill
  - PP-5580 Paraglaze CT 2K HP Primer-Filler Grey
Refer to the relevant topcoat or primer Technical Data Sheet for further details

AA-5656 may NOT be added to the following:
- 1K Acrylic topcoats

EQUIPMENT CLEANING
After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY
Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels. Protec hardeners and activated products contain isocyanate and therefore particular safety precautions must be taken; please refer to SDS for full health and safety details.