PROTEC AUTOMOTIVE PAINTS

TECHNICAL DATA SHEET

AA-5656 PROTEC® FLEX ADDITIVE

PRODUCT DESCRIPTION

Protec Flex Additive is a flexibilising additive to be used in 2K topcoats and primers that are applied over flexible plastics.

It must be used in recommended *Protec* products to ensure proper flexibility of the paint film.

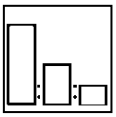
PRODUCT

Protec Flex Additive AA-5656

SUBSTRATES & PREPARATION

All suitably prepared and primed flexible plastic components, as recommended in the *Protec* Plas Stik Primer (AP-4880 and AP-4990) Technical Data Sheet.

MIXING RATIO BY VOLUME



PLASTIC TYPE	HARD PLASTICS	FLEXIBLE PLASTICS	HIGHLY FLEXIBLE PLASTICS
PRODUCT	PARTS		
Uncatalysed Pack A	Not Required	5	2
AA-5656		1	1

Always add AA-5656 to the Pack A first and thoroughly mix → Then add hardener and reducer as per the normal recommendation in the topcoat Technical Data Sheet.

Note: Higher levels will slow the drying time of the topcoat or primer.

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RECOMMENDATIONS

AA-5656 may be added to the following, or as advised by the *Protec* Technical Team:

- Two pack polyurethane topcoats such as Paraglaze Gloss, Carmaster DG, Paraglaze 64, 625 Polythane
- Two pack clearcoats, such as those in the Paraglaze, Paraglaze CT and Carmaster ranges
- The following two pack primers
  - CP-6120 Carmaster 2 Pack Hi Build Primer Filler
  - CP-8550 Carmaster GP 2 Pack Primer Filler
  - PP-1550 Paraglaze Multiprime
  - PP-2500 Paraglaze Tint And Prime
  - PP-3860 Paraglaze Prime And Fill
  - PP-5580 Paraglaze CT 2K HP Primer-Filler Grey

Refer to the relevant topcoat or primer Technical Data Sheet for further details

AA-5656 may NOT be added to the following:

- 1K Acrylic topcoats

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

Protec hardeners and activated products contain isocyanate and therefore particular safety precautions must be taken; please refer to SDS for full health and safety details.

This product is for professional use only.
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

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