PROTEC AUTOMOTIVE PAINTS

# TECHNICAL DATA SHEET

# 599-48355 MATT BLACK

## PRODUCT DESCRIPTION

Matt Black is a factory packaged colour which complements the Dulon range. This product is ideal for use under wheel arches and under car bodies as a finishing touch for cars before leaving a shop. Gloss readings will be approx. 20GU @ 60°. As a 1K product, it is quick and easy to use and produces a high quality matt lacquer finish.

This product should only be used as an interior coating or in areas of low concern.

## SUBSTRATES & PREPARATION

Matt Black can be applied over suitably prepared:

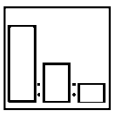
- Original sound paint finishes except spraying enamel
- Any PPG acrylic lacquer primer

*Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.*

## PRODUCTS

| | |
|---|---|
| Matt Black | 599-48355 |
| Multi Midway Thinner | 921-01074 |

## MIXING RATIO



| PRODUCT | PARTS |
|---|---|
| Matt Black | 2 |
| Thinner | 1 |

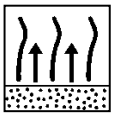
## SPRAYGUN SETTINGS

| | |
|---|---|
| **GRAVITY** | 1.5 - 1.8 mm |
| **SUCTION** | 1.8 - 2.0 mm |

## NUMBER OF COATS

2 - 3 coats

## FLASH OFF (at 20°C)



2 - 3 minutes

## DRYING TIMES

Air Dry at 20°C 1 - 2 hours dry to handle

## EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

## *HEALTH AND SAFETY*

**Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.**

For comprehensive Health, Safety and Environmental advice, please refer to relevant Safety Data Sheets and Product Can labels.

This product is for professional use only.
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
Drying times quoted are average times at 20°C/68°F. Film thickness, humidity and shop temperature can all affect drying times.

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