PROTEC AUTOMOTIVE PAINTS

TECHNICAL DATA SHEET

599-31914 GMH FLAT BLACK

PRODUCT DESCRIPTION

GMH Flat Black is a factory packaged colour which complements the Dulon range. This product is ideal for use under wheel arches and under car bodies as a finishing touch for cars before leaving a shop. It is also suitable for exterior use in areas such as door frames, grille black outs, etc. Gloss readings will be approx. 25GU @ 60°. As a 1K product, it is quick and easy to use and produces a high quality matt lacquer finish.

SUBSTRATES & PREPARATION

GMH Flat Black can be applied over suitably prepared:

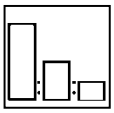
- Original sound paint finishes except spraying enamel
- Any PPG acrylic lacquer primer

Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.

PRODUCTS

GMH Flat Black	599-31914
Multi Midway Thinner	921-01074
G P Lacquer Thinner	921-08102

MIXING RATIO



PRODUCT	PARTS
GMH Flat Black	4
Thinner	1

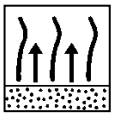
SPRAYGUN SETTINGS

GRAVITY	1.5 - 1.8 mm
SUCTION	1.8 - 2.0 mm

NUMBER OF COATS

2 - 3 coats

FLASH OFF (at 20°C)



2 - 3 minutes

DRYING TIMES

Air Dry at 20°C 1 - 2 hours

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

For comprehensive Health, Safety and Environmental advice, please refer to relevant Safety Data Sheets and Product Can labels.

This product is for professional use only.
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
Drying times quoted are average times at 20°C/68°F. Film thickness, humidity and shop temperature can all affect drying times.

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