PRODUCT DESCRIPTION
A high build acrylic lacquer primer filler with excellent topcoat holdout and easy sanding. Fast build and good adhesion make it ideal for use as a spot repair primer filler, particularly over thermoplastic acrylic (TPA).

SUBSTRATES & PREPARATION
One Shot Primer Filler can be applied over suitably prepared:
• 1K CT Etch Primer
• Sound existing TPA paint finishes which have been degreased with AA-6822 PROTEC® Heavy Duty Wax & Grease Remover and sanded with STARTLINE® P240-P320 dry
• Polyester body fillers

Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.

PRODUCTS
One Shot Primer Filler 289-45711
Multi Midway Thinner 921-01074
G P Lacquer Thinner 921-08102
Protec Heavy Duty Wax & Grease Remover AA-6822

MIXING RATIO

<table>
<thead>
<tr>
<th>PRODUCT</th>
<th>Primer Surferc</th>
<th>Primer Filler</th>
</tr>
</thead>
<tbody>
<tr>
<td>One Shot Primer Filler</td>
<td>2 parts</td>
<td>4 parts</td>
</tr>
<tr>
<td>Thinner</td>
<td>1 part</td>
<td>1 part</td>
</tr>
</tbody>
</table>

SPRAYGUN SETTINGS

<table>
<thead>
<tr>
<th>GRAVITY</th>
<th>Conventional</th>
<th>HVLP</th>
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</thead>
<tbody>
<tr>
<td>SUCTION</td>
<td>1.6 - 2.0 mm</td>
<td>1.4 - 1.6 mm</td>
</tr>
<tr>
<td>1.8 - 2.2 mm</td>
<td></td>
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<tr>
<td>SPRAY PRESSURE</td>
<td>350 - 400 kPa</td>
<td>10psi at cap (70kPa)</td>
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APPLICATION
• 2 - 4 full even coats
Total Dry Film Build: 40 - 80 µm with 2 - 4 coats

Sanding:
- Grade Dry: Startline P400 or finer
- Grade Wet: Startline P600 for solid colours, P800 for metallics

Perfomance Guidelines:
- Topcoat with Dulon Acrylic Lacquer

Equipment Cleaning:
After use, clean all equipment thoroughly with cleaning solvent or thinner.

Health and Safety:
Refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.
For comprehensive Health, Safety and Environmental advice, please refer to relevant Safety Data Sheets and Product Can labels.

This product is for professional use only. The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development. Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.